Section 1	mari a	- mary	Patrozone to 1		1
Work	Order	ID	54332	-	6



Page 1

December 8, 2009 8:45:52 AM D3784-041 Item ID: Accept Setup Start Revision ID: Stop Seat Support Assembly, Center, Item Name: Start Qty: 20.00 Start Date: 08/12/2009 Cust Item ID: Required Date: 16/12/2009 Reg'd Qty: 20.00 Customer: Reference: Run Start Date: 07/28 Process Plan: Approvals: Tooling: Date: Stop OC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Draw Draw Plan Accept Reject Reject Insp. Work Center ID Description Run Hours Number Rev. Code Qty Qty Number Stamp Draw Nbr Revision Nbr D3784 Rev B 100 Pick Kit 0.00 So 10/01/07 Packaging 0.00 Memo Packaging 110 0.00 Small Fab Small Fab 0.00 Memo Small Fab 1-assemble as per dwg D3784 120 QC5- Inspect part completeness to step on W/O 0.00 => Siolulog Memo Quality Control

## **Dart Aerospace Ltd** WORK ORDER CHANGES W/O: Approval Approval PROCEDURE CHANGE DATE STEP By Qtv Chief Eng / Date QC Inspector Prod Mar Part No: \_\_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_ Date: \_\_\_\_ Resolution: QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) NCR: Corrective Action Section B **Description of NC** Verification Approval Approval DATE STEP Sign & **Action Description** Initial Section A QC Inspector Section C Chief Eng Date Chief Eng Chief Eng

### Work Order ID 54332

Page 2

December 8, 2009 8:45:52 AM

Required Date: 16/12/2009

Item ID:

D3784-041

Accept



Setup Start

Stop



Revision ID:

Item Name:

Seat Support Assembly, Center

Start Date:

08/12/2009

OC:

Start Qtv: 20.00

Reg'd Oty: 20.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

Date: Date: Run

Start

Stop

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

0.00

Draw Number

Draw Rev.

Plan Code

Accept Qty

Reject Reject Qty Number

Insp. Stamp

140

OC

**Quality Control** 

QC21- Final Inspection - Work Order Release

Memo

Memo

Set Up/ Run Hours

SPC (Y/N):

0.00

0.00

0.00

B/10-1-08

# Dart Aerospace Ltd W/O: WORK ORDER CHANGES Approval Approval DATE STEP PROCEDURE CHANGE By Qtv Date Chief Eng / QC Inspector Prod Mar Part No: \_\_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_ Date: \_\_\_\_ Resolution: \_\_\_\_ Disposition: QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) NCR: Corrective Action Section B Description of NC Verification Approval Approval DATE STEP Sign & **Action Description** Initial Section A Section C Chief Eng QC Inspector Date Chief Eng Chief Eng

# **Picklist Print**

December 8, 2009 8:46:04 AM

Work Order ID: 54332

Parent Item: D3784-041

Parent Item Name: Seat Support Assembly, Center

Comments:



Start Date: 08/12/2009

Required Date: 16/12/2009

Start Oty: 20.00

Required Qty: 20.00

Comments:								5	tart Qty: 20.00	,	Required Qu	y: 20.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN525-10R20 Screw		Purchased	No			110	Each	96.0000	40.0000			
				Main W	ation arehouse	Loc	Qtv	Loc Code	,	40 -		7 (
				ST	0113524		96		-	-	x 10	101107
AN960JD10L Washer		Purchased	No		109752	110	96 Each	5,439.000	40.0000			
					eation /archouse	Loc	Qty	Loc Code				
				ST	101291 104885 105793 109632 110985		5439 16 153 236 276 4758			40	Sis	idai la
D3763-041  End Fitting Assembly		Manufactured	No			110	Each	6.0000	20.0000			
					ouse cation /arehouse	Loc	Oty	Loc Code				1 (03
				T2			6		1		C	10/01/01



# Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr

		1 K E			- 6		
A)					×		
Part No:	PAR #:	Fault Categ	gory: N	CR: Yes N	lo DQA:	Date:	
Res	Resolution:	Disposition	n: Q	A: N/C Clos	sed:	Date:	
ICR:		WORK ORDE	ER NON-CONFORMANC	E (NCR)			
	Description of NC		Corrective Action Section B		Varification	Ammunical	A
DATE STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
Res	Resolution:  Description of NC	Disposition WORK ORDE	ER NON-CONFORMANC  Corrective Action Section B  Action Description	A: N/C Clos CE (NCR)	sed:	Date:	App

Approval QC Inspector

### **Picklist Print**

December 8, 2009 8:46:04 AM

Page 2

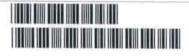
Work Order ID: 54332

Parent Item:

D3784-041

Parent Item Name: Seat Support Assembly, Center

Comments:



Start Date: 08/12/2009

Start Qty: 20.00

Required Date: 16/12/2009

Required Qty: 20.00

Component Item ID/ Item Name	Replacement . Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3763-045 End Fitting Assembly		Manufactured	No			110	Each	6.0000	20.0000			

Warehouse	Loc	Oty	Loc Code			
Location	nTL	1315			14	
Main Warehouse	3 3	ni e			2 1	
ST		6			6	
46158	1 3	6				
63	110	Each	13.0000	20.0000		
de						

Tube

D3770-1

Manufactured

Purchased

No

Warehouse

Location

Main Warehouse ST

45868

112385

Loc Qty Loc Code 54316 13 13

2,739.000 40.0000

Each

500

20

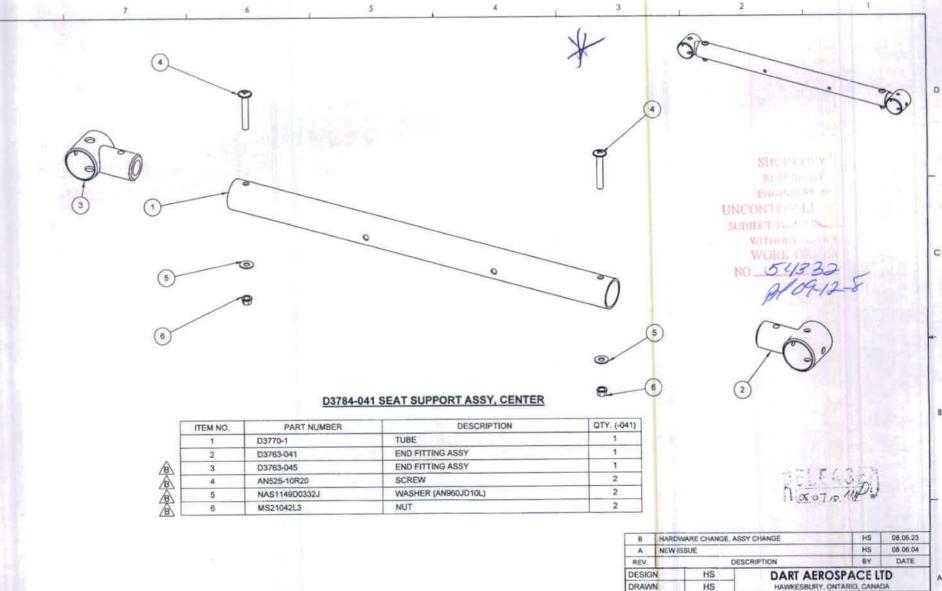
MS21042L3 Nut

Warehouse Loc Qty Loc Code Location Main Warehouse ST 2739 110844 32 111274 27 111668 188 112314 1992

110

Se colollo7

## **Dart Aerospace Ltd** W/O: WORK ORDER CHANGES Approval Approval DATE STEP PROCEDURE CHANGE By Qty Date Chief Eng / QC Inspector Prod Mgr Part No: \_\_\_\_\_\_ PAR #: \_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_ Date: \_\_\_ Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_ WORK ORDER NON-CONFORMANCE (NCR) NCR: Corrective Action Section B Description of NC Verification STEP Approval Approval DATE Sign & **Action Description** Initial Section A QC Inspector Section C Chief Eng Date Chief Eng Chief Eng



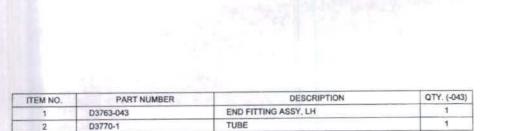
N	OTES:
1)	MATERIAL: N/A
2)	FINISH: N/A
26	TOLEDANICES !

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.31 lbs

8

В	LUADINA	ARE CHANCE	ASSY CHANGE	HS	08.06.23		
	-			533337740			
A	NEWISS	SUE		HS	08.06.04		
REV.			DESCRIPTION	BY	DATE		
DESIGN HS DRAWN HS		HS	DART AER	OSPACE L	TD		
		HS	HAWKESBURY, ONTARIO, CANADA				
CHECK	CHECKED PH DRAWING NO. D3784			REV. B			
MFG. A				SHEET 1 OF			
APPRO	OVED	1 Dec	TITLE		SCALE		
DE APPR.			SEAT SUPPORT ASSEMBLY N				
DATE 08.06.23			COPYRIGHT O 2008 BY DARY AEROSPACE LTD THE DOCUMENT A PREMIT HIS DOCUMENT A STREET OF THE COPYRIGHT HIS THE SET TO BE USED FOR ANY PROPERCY OF CORRESPONDING TO THE MEMORY THE PROPERCY OF THE COPYRIGHT TO THE PROPERCY OF TH				

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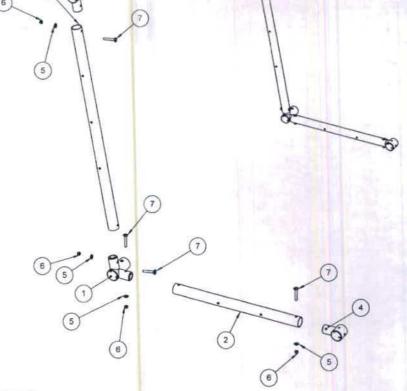
**END FITTING ASSY** 

WASHER (AN960JD10L)

TUBE

NUT

SCREW



## D3784-043 SEAT SUPPORT ASSY, LH

1

2

4

4

14/15 54332

DESIGN	HS	DART AEROSPACE LTD				
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA				
CHECKED	PA	DRAWING NO.	REV. B			
MFG. APPR.	W)	D3784 SHE	SHEET 2 OF 5			
APPROVED	M	TITLE	SCALE			
DE APPR.	-1/4	SEAT SUPPORT ASSEMBLY NT				
DATE 08.0	6.23	COPYRIGHT & 2006 BY DART AEROSPACE LTD				

NOTES:	
1) MATERIAL:	N/A

1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.78 lbs

D3770-3

D3763-041

MS21042L3

AN525-10R20

NAS1149D0332J

3

4

6

	N		
*			
(9)			

5.0 REF D3770-3 REF 6.8 REF -D3770-1 REF 4.0 REF 5.0 REF D3784-043 SEAT SUPPORT ASSY, LH

HS DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN HS DRAWING NO. D3784 CHECKED REV. B MFG, APPR. SHEET 3 OF 5 APPROVED SCALE SEAT SUPPORT ASSEMBLY

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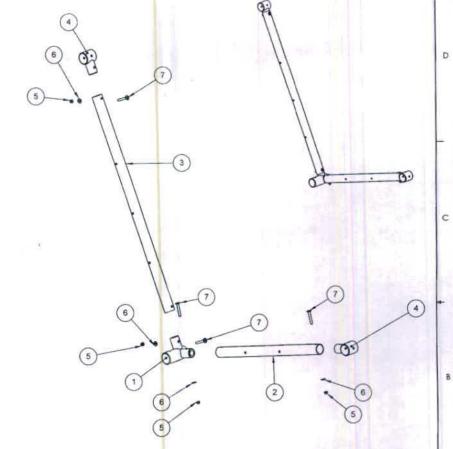
7

3

2

•10 13¥			

DESCRIPTION QTY. (-044) ITEM NO. PART NUMBER D3763-044 END FITTING ASSY, RH 1 TUBE 2 D3770-1 TUBE D3770-3 3 END FITTING ASSY 2 D3763-041 4 4 MS21042L3 WASHER (AN960JD10L) 4 NAS1149D0332J 6 4 AN525-10R20 SCREW



#### D3784-044 SEAT SUPPORT ASSY, RH

115/054332

DESIGN	HS	DART AEROSPACE LTD				
DRAWN	N HS	HAWKESBURY, ONTARIO, CANADA				
CHECKED	(Pd	DRAWING NO.	REV. B			
MFG. APPR.	MG	D3784 SHE	ET 4 OF 5			
APPROVED	MW	TITLE	SCALE			
DE APPR	-	SEAT SUPPORT ASSEMBLY	NTS			
DATE 08.0	6.23	COPYRIGHT IS 2008 BY DART AEROSPACE LTD  THE DOCUMENT IN PROMITE HIS COMPENS HAS EXPRESS TO HAVE BEEN THE BY THE B	SPETANTER THOUTHER			

N	DΤ	E	S:			
1)	M	AT	E	RIA	AL:	N/A

2) FINSH: N/A
2) FINSH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.78 lbs

		8	

6.8 REF D3770-3 REF -D3770-1 REF 5.0 REF 5.0 REF 4.0 REF D3784-044 SEAT SUPPORT ASSY, RH DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DESIGN HS HS DRAWN CHECKED DRAWING NO. REV. B D3784 MFG. APPR. SHEET 5 OF 5 TITLE APPROVED SCALE SEAT SUPPORT ASSEMBLY
COPYRIGHT & 2008 BY DART AEROSPACE LTD. DE APPR. DATE 08.06.23 2 3 8

